

NERESI Professional thread tool manufacturer



Diameter of workpiece before rolling

Metric tooth		UNC		PT PS PF pipe			
SIZE	diameter for rolling	SIZE	diameter for rolling	SIZE	lever A diameter	lever B diameter	small in diameter
M2.0 x 0.4	1.67-1.70	N0.2 x 56	1.84-1.86	1/16 x 28	7.05-7.10	7.05-7.94	6.78-6.89
M2.3 x 0.4	1.97-2.00	N0.2 x 48	2.11-2.14	1/8 x 28	9.05-9.10	8.94-9.05	8.79-8.90
M2.6 x 0.45	2.23-2.26	N0.4 x 40	2.36-2.40	1/4 x 19	12.19-12.25	12.07-12.19	11.80-11.92
M3.0 x 0.5	2.60-2.63	N0.5 x 40	2.69-2.72	3/8 x 19	15.69-15.72	15.57-15.69	15.29-15.41
M3.5 x 0.6	3.03-3.06	N0.6 x 32	2.91-2.95	1/2 x 14	19.67-19.74	19.53-19.67	19.14-19.28
M4.0 x 0.7	3.45-3.49	N0.8 x 32	3.57-3.60	3/4 x 14	25.15-25.22	25.01-25.15	24.68-25.54
M4.5 x 0.75	3.92-3.96	N0.11 x 24	4.05-4.09	1 x 11	31.61-31.70	31.43-31.61	30.94-31.12
M5.0 x 0.8	4.38-4.43	N0.12 x 24	4.70-4.75	1 1/4 x 11	40.34-40.43	40.16-40.34	39.46-39.64
M6.0 x 1.0	5.25-5.30	1/4 x 20	5.45-5.50	1 1/2 x 11	46.23-46.32	46.05-46.23	45.35-45.53
M7.0 x 1.0	6.25-6.30	5/16 x 18	6.93-6.98	2 x 11	58.05-58.14	57.87-58.05	57.14-59.96
M8.0 x 1.25	7.07-7.12	3/16 x 16	8.40-8.45	NPT NPS pipe			
M9.0 x 1.25	8.07-8.12	7/16 x 14	9.83-9.89	SIZE	lever A diameter	lever B diameter	small in diameter
M10 x 1.5	8.91-8.97	1/2 x 13	11.32-11.39	1/16 x 27	7.39-7.44	7.28-7.39	6.78-6.89
M11 x 1.5	9.91-9.97	9/16 x 12	12.80-12.87	1/8 x 27	9.39-9.44	9.28-9.39	9.13-9.24
M12 x 1.75	10.73-10.79	5/8 x 11	14.26-14.33	1/4 x 18	12.37-12.43	12.25-12.37	11.99-12.11
M14 x 2.0	12.56-12.63	3/4 x 10	17.27-17.34	3/8 x 18	15.82-15.88	15.28-15.70	15.41-15.53
M16 x 2.0	14.56-14.63	7/8 x 9	20.26-20.34	1/2 x 14	19.65-19.72	19.51-19.65	19.12-19.26
M18 x 2.5	16.23-16.31	1 x 8	23.20-23.28	3/4 x 14	24.99-25.06	24.8-24.99	24.33-24.52
M20 x 2.5	18.23-18.31	1 1/8 x 7	26.07-26.16	1 x 11 1/2	31.30-31.39	31.12-31.30	30.63-30.80
M22 x 2.5	20.23-20.31	1 1/4 x 7	29.24-29.33	1 1/4 x 11 1/2	40.12-40.21	39.94-40.12	39.24-39.42
M24 x 3.0	21.90-21.98	1 3/8 x 6	32.02-32.12	1 1/2 x 11 1/2	46.19-46.28	46.01-46.19	45.31-45.49
M27 x 3.0	23.89-24.98	1 1/2 x 6	35.08-35.29	2 x 11 1/2	46.06-58.33	46.06-46.24	57.15-57.3
M30 x 3.5	27.56-27.66	1 3/4 x 5	40.85-41.08	计算公式：H(原始三角形高度)=0.866P(螺距) 中径 (D2或d2) =D (大径、公称直径) -0.75H 小径 (D1或d1) =D (大径、公称直径) -1.258H 滚造径约 =D (大径、公称直径) -0.65P (螺距) -0.05或0.1			
M33 x 3.5	30.56-30.65	2 x 4 1/2	47.00-47.06				
M36 x 4.0	33.23-33.33	UNC					
M39 x 4.0	36.22-36.63	规格	滚造径				
M42 x 4.5	38.90-39.01	N0.6 x 40	3.02-3.05				
M45 x 4.5	41.90-42.00	N0.8 x 36	3.03-3.66				
M48 x 5.0	44.45-44.68	N0.10 x 32	4.22-4.26				
BSW		N0.12 x 28	4.80-4.84				
		N0.14 x 28	5.68-5.72				
		NO.5/16 x 24	7.16-7.20				
		NO.3/8 x 24	8.74-8.79				
		NO.7/16 x 20	10.18-10.23				
		NO.1/2 x 20	11.76-11.82				
		NO.9/16 x 18	13.25-13.31				
		NO.5/8 x 18	14.83-14.89				
		NO.3/4 x 16	17.89-17.95				
		NO.7/8 x 14	20.91-20.98				
		NO.1 x 12	23.87-23.95				
		NO.11/8 x 12	27.05-27.12				
		NO.11/4 x 12	30.21-30.29				
		NO.13/8 x 12	33.38-33.46				
		NO.11/2 x 12	36.55-36.63				

计算公式: H(原始三角形高度)=0.866P(螺距)
 中径 (D2或d2) =D (大径、公称直径) -0.75H
 小径 (D1或d1) =D (大径、公称直径) -1.25H
 滚造径约 =D (大径、公称直径) -0.65P (螺距) -0.05或0.1



09

东莞市耐瑞澌五金机械有限公司
 DONGGUAN NERESI HARDWARE MACHINERY CO., LTD

NERESI THREAD ROLLING MACHINE



DONG GUAN NERESI HARD WRAE MACHINE CO.,LTE

Phone:+86 13925895160

Email:neresi01@rollerthread.com

What app:+86 13925895160

Address: No.930 Zhen 'an East Road, Chang 'an Town, Dongguan City, Guangdong Province, China

东莞市耐瑞渐五金机械有限公司

DONG GUAN NERESI Hardware Machinery Co.,LTD

公司简介COMPANY INTRODUCTION

Dongguan NERESI Hardware Machinery Co., Ltd. is located in Chang 'an, Dongguan, Guangdong, a major town of hardware mould. Companies adhering to the "customer first, forge ahead" business philosophy, adhere to the "customer-oriented" principle to provide our customers with quality products and services. Our company independently produces and develops high-precision CNC servo roller, hydraulic roller, mechanical roller, etc., with automatic feeder for roller and automatic feeder for grinder, etc. At present, there are many high-precision measuring instruments, such as REISHAUER thread grinder, grinding hobbing machine, CNC lathe, Swiss White Horse Projector and Japanese Sanfeng T hree-dimensional Detector, etc., using imported materials, and independently processing and producing all kinds of roller cone and Hua Lun, such as common triangular teeth, MJ aviation threads, worm teeth,

目录/CATALOGUE

CNC Thread Rolling Machine NRS-15NC/25NC.....	01/02/03
Hydraulic Thread Rolling Machine NRS-80T.....	04
Hydraulic Thread Rolling Machine NRS-35T.....	06
Hydraulic Thread Rolling Machine NRS-18T.....	05
Hydraulic Thread Rolling Machine NRS-20T.....	07
Hydraulic Thread Rolling Machine NRS-15T.....	08
Hydraulic and Mechanical Rolling Machine NRS-6.3T.....	09/10
Mechanical Rolling Machine NRS-4T.....	11
Mechanical Rolling Machine NRS-3T.....	12
3-roller Rolling Machine.....	13/14
Automatic Feeder/Equipment Options.....	15/16
Thread Rolling Dies.....	17/18



CNC servo-motor Thread Rolling Machine



CNC Servo- motor-Rolling Machine has the advantages of higher rolling precision and digitalization, and easier realization of automatic production. The numerical control rolling mill is the first-come-by-factory digital control technology. The high-performance rolling forming machine tool mainly developed is mainly used for cold forming of small modulus involute spline and high-precision external thread, and can also be used for cold rolling forming of other high-precision tooth shapes. Has the following advantages :

- Equipped with touch screen operation panel, the control accuracy is higher;
- On the basis of the high rigidity bed, the clamps required for various rolling pressures are comprehensively set;
- Three-axis servo linkage improves precision and service life of die.
- The operation is simple, the left and right main shafts can adjust the distance and tooth position between rollers through data input, and the center distance of the left and right main shafts can be adjusted through input data;
- High rolling can be carried out, the left and right spindles are driven by independent servo motors, and the offset can be eliminated through synchronous control to achieve high-precision rolling;
- The feed adopts ball screw non-hydraulic type to reduce the influence of hydraulic temperature change on machining accuracy.
- The feed adopts ball screw non-hydraulic type to reduce the influence of hydraulic temperature change on machining accuracy.
- Equipped with special parts, it can realize precise rolling of various parts such as spline shaft, turbine shaft, common thread, straight grain and reticulate grain.

CNC Servo-Motor Thread Rolling Machine NRS-25NC



SPECIFICATIONS 名称规格	项目ITEM	NRS-25NC
滚轮加工范围 Range of thread	最大外径 Max.diameter	Φ80mm
	最小外径 Min.diameter	Φ5mm
节距范围 Pitch		0.6-8.5mm
固定滚制范围Range of length(in feed)		5-150mm
滚通滚制范围 Range of length(thru feed)		Free
滚轮转速 Speed Range		1-60 R.P.M/min be infinite
滚轮规格 Thread Roller	外径 Max.diameter	Φ220mm
	内径Bore diameter	φ75/85(can choose)
厚度 Width range		max150mm
键槽 Key way		18mm/20
滚轮轴间距离 Dies spindle	最大距离 Max.diameter	280mm
	最小距离 Min.diameter	180mm
最大滚制压力Max rolling pressure		300KW
控制轴 control shaft		3 axes
主轴驱动用电机功率 Spindle drive motor power		servo-actuator2*5.5kw
右主轴台移动伺服电机 Right spindle table moving click power		5.5kw
最小指令单位 Min. instruction unit		0.001
		0.001
地面至滚轮中心高度 Heigh from floor to spindle		1050mm
占地面积Floor Speace		2100x1600x2100mm
机械重量 Weight	净重 Net weight	3000kgs
	毛重 Gross weight	3200kgs

CNC-Servo motor

Rolling Machine NRS-15NC



SPECIFICATIONS 名称规格	项目ITEM	NRS-15NC
滚轮加工范围 Range of thread	最大外径 Max.diameter	Φ30mm
	最小外径 Min.diameter	Φ3mm
节距范围 Pitch		0.35-4mm
固定滚制范围 Range of length(in feed)		5-100mm
滚通滚制范围 Range of length(thru feed)		Free
滚轮转速	Speed Range	1-70 R.P.M/min be infinite
滚轮规格 Thread roller	外径 Max.diameter	Φ178mm
	内径 Bore diameter	φ54
厚度 Width range		max100mm
键槽 Key way		12*5mm
滚轮轴间距离 Dies spindle	最大距离 Max.diameter	198mm
	最小距离 Min.diameter	100mm
最大滚制压力 Max rolling pressure		17KW
控制轴 control shafts		3 axes
主轴驱动用电机功率 Spindle drive motor power		servo motor 2*3.1kw
右主轴台移动伺服电机 Power of right spindle table mobile servo motor		3.1kw
最小指令单位 Minimum instruction unit		0.001
		0.001
地面至滚轮中心高度 Hight from floor to spindle		1050mm
占地面积 Floor Speace		1650x1300x1900mm
机械重量 Weight	净重 Net weight	1500kgs
	毛重 Gross weight	1650kgs

Hydraulic Thread Rolling Machine

NRS-80T



规格名稱 SPECIFICATIONS	项目 ITEM	NRS-80T
滚轮加工范围 Range of thread	最大外径 Max.diameter	Φ100 mm
	最小外径 Min.diameter	Φ10 mm
	节距范围 Pitch	0.6-10mm
	固定滚製範圍 Range of length(in feed)	5-300mm
	滚通滚製範圍 Range of length(thru feed)	Free
滚轮转速 Speed Range		5-40R.P.M標準
滚轮规格 Thread rolling Dies	外径 Max.diameter	Φ250-270mm
	内径 Bore diameter	Φ110mm (可更改軸心)
	厚度 Width range	50-300mm
	键槽 Key way	25mm
滚轮轴间距离 Dies spindle	最大距离 Max.diameter	360mm
	最小距离 Min.diameter	210mm
最大滚製壓力 Max rolling pressure		80Tons
滚轮傳動馬力 Main power		30HP (22.5kw)
油壓系統馬力 Hydraulic power		7.5HP (5.6kw)
冷卻泵浦馬力 Coolant power		1/2HP (0.18kw)
地面至滚輪中心高度 Height from Floor to Spindle		1015mm
佔地面積	Floor Speace	2900x2400x1710mm
機械重量 Weight	淨重 Net weight	8500kgs
	毛重 Gross weight	9100kgs

Hydraulic Thread Rolling Machine

NRS-18T



SPECIFICATIONS 规格名称	ITEM 项目	NRS-18T
Rang of throad 滚制加工范围	Max.diameter 参考最大外径	φ60mm
	Min.diameter 最小外径	φ6mm
	Pitch 节距范围	0.6-4mm
	Range of length(in-feed) 定长滚制范围	5-150mm
	Range of length(thru-feed) 滚通滚制范围	Free 无限
Speed range 滚轮转速	0-100RPM (standard) 无极调速 107-241 RPM (Optional) 特殊配备	
Rolling dies 滚轮规格	Max.Diameter 外径	φ178mm
	Bore.Diameter 内径	φ54mm
	Width.Range 厚度	50-150mm
	Key way 键槽	10mm
Dies spindle 滚轮轴间距离	Max.diameter 最大距离	190mm
	Min.diameter 最小距离	130mm
Max.rolling pressure 最大滚制压力		20Tons
Main power 滚轮传动马力		10HP(7.5kw)
Hydraulic power 油压系统马力		3HP(2.2kw)
Collant power 冷却帮浦马力		1/4HP(0.18kw)
Height from floor to spindle center 地面至滚轮中心高度 mm		1000mm
Floor space required 占地面积		1660L*1550Wmm
Over height 机械总高		1250mm
Weight 机械重量	Net weight 净重	2100kgs
	Gross weight 毛重	2500kgs

Hydraulic Thread Rolling Machine

NRS-35T



规格名称 Specifications	项目ITEM	NRS-35T
滚轮加工范围 Range of thread	最大外径 Max.diameter	Φ70 mm
	最小外径 Min.diameter	Φ8mm
	节距范围 Pitch	0.6-6.3mm
	固定滚制范围 Range of length(in feed)	5-170mm
	滚通滚制范围 Range of length(thru feed)	Free
滚轮转速 Speed Range		0-50 R.P.M标准
滚轮规格 Thread rolling Dies	外径 Max.diameter	Φ198mm
	内径 Bore diameter	Φ85mm (可更改轴心)
	厚度 Width range	50-170mm
	键槽 Key way	18mm
滚轮轴间距离 Dies spindle	最大距离 Max.diameter	220mm
	最小距离 Min.diameter	150mm
最大滚制压力 Max rolling pressure		35Tons
滚轮传动马力 Main power		15HP(11.25kw)
油压系统马力 Hydraulic power		5HP(3.75kw)
冷却帮浦马力 Coolant power		1/4HP(0.18kw)
地面至滚轮中心高度 Height from Floor to Spindle center		1000mm
占地面积 Floor Space Required (LxWxH)m/m		1740x1840x2300mm
机械重量 Weight	净重 Net weight	3200kgs
	毛重 Gross weight	3600kgs

NRS-25T

Hydraulic Rolling Machine



規格名稱 SPECIFICATIONS	項目 ITEM	NRS-25T
滾輪加工範圍 Range of thread	最大外徑 Max.diameter	Φ40 mm
	最小外徑 Min.diameter	Φ5mm
	節距範圍 Pitch	0.6-5.0mm
	固定滾製範圍 Range of length(in feed)	5-150mm
	滾通滾製範圍. Range of length(thru feed)	Free
滾輪轉速 Speed Range		20、32、50、72r/min. (Four-speed adjustable)
滾輪規格 Thread rolling Dies	外徑 Max.diameter	Φ198mm
	內徑 Bore diameter	Φ75mm /85mm. (can change)
	厚度 Width range	150mm
	鍵槽 Key way	20mm/18mm
滾輪軸間距離. Dies spindle	最大距離 Max.diameter	198mm
	最小距離 Min.diameter	170mm
最大滾製壓力Max rolling pressure		25Tons
滾輪傳動馬力Main power		10HP(7.5kw)
油壓系統馬力Hydraulic power		3HP (2.2kw)
冷卻泵浦馬力Coolant power		1/4HP(0.18kw)
地面至滾輪中心高度. Height from Floor to Spindle center		1000mm
佔地面積Floor Speace Required(LxWxH)m/m		1700mm*1600mm*1515mm
機械重量 Weight	淨重 Net weight	2600kgs
	毛重 Gross weight	2650kgs

NRS-15T

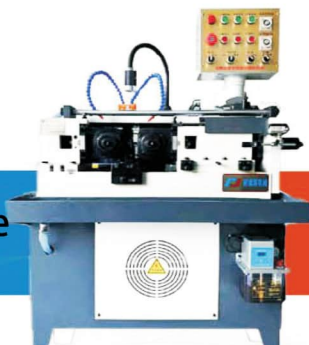
Hydraulic Rolling Machine



規格名稱 SPECIFICATIONS	項目 ITEM	NRS-15T
滾輪加工範圍 Range of thread	最大外徑 Max.diameter	Φ30 mm
	最小外徑 Min.diameter	Φ4mm
	節距範圍 Pitch	0.6-4.0mm
	固定滾製範圍 Range of length(in feed)	100mm
	滾通滾製範圍. Range of length(thru feed)	Free
滾輪轉速 Speed Range		15-50prpm
滾輪規格 Thread rolling Dies	外徑 Max.diameter	Φ178mm
	內徑 Bore diameter	Φ54
	厚度 Width range	100mm
	鍵槽 Key way	12*5mm
滾輪軸間距離. Dies spindle	最大距離 Max.diameter	240mm
	最小距離 Min.diameter	120mm
最大滾製壓力Max rolling pressure		15Tons
滾輪傳動馬力Main power		2.2kw
油壓系統馬力Hydraulic power		4kw
冷卻泵浦馬力Coolant power		0.18kw
地面至滾輪中心高度. Height from Floor to Spindle center		950mm
佔地面積Floor Speace Required(LxWxH)m/m		1400mm*1300mm*1500mm
機械重量 Weight	淨重 Net weight	1700kgs
	毛重 Gross weight	1850kgs

NRS-6.3T

Hydraulic Rolling Machine



規格名稱 SPECIFICATIONS	項目 ITEM	NRS-6.3T
滾輪加工範圍 Range of thread	最大外徑 Max.diameter	Φ20mm
	最小外徑 Min.diameter	Φ3mm
	節距範圍 Pitch	0.5-2.5mm
	固定滾製範圍 Range of length(in feed)	Max70mm
	滾通滾製範圍. Range of length(thru feed)	Free
滾輪轉速 Speed Range		50prm
滾輪規格 Thread rolling Dies	外徑 Max.diameter	Φ150mm
	內徑 Bore diameter	Φ54
	厚度 Width range	30-70mm
	鍵槽 Key way	12*5mm
滾輪軸間距離. Dies spindle	最大距離 Max.diameter	80mm
	最小距離 Min.diameter	50mm
最大滾製壓力Max rolling pressure		6.3Tons
滾輪傳動馬力Main power		1.5kw
油壓系統馬力Hydraulic power		3kw
冷卻泵浦馬力Coolant power		0.18kw
地面至滾輪中心高度. Height from Floor to Spindle center		930mm
佔地面積Floor Space Required(LxWxH)m/m		1200mm*1000mm*1400mm
機械重量 Weight	淨重 Net weight	1000kgs
	毛重 Gross weight	1050kgs

NRS-6.3T

Mechanical Rolling Machine



規格名稱 SPECIFICATIONS	項目 ITEM	NRS-6.3T
滾輪加工範圍 Range of thread	最大外徑 Max.diameter	Φ14mm
	最小外徑 Min.diameter	Φ3mm
	節距範圍 Pitch	0.5-2.0mm
	固定滾製範圍 Range of length(in feed)	Max50mm
	滾通滾製範圍. Range of length(thru feed)	0
滾輪轉速 Speed Range		25prm
滾輪規格 Thread rolling Dies	外徑 Max.diameter	Φ150mm
	內徑 Bore diameter	Φ54
	厚度 Width range	30-50mm
	鍵槽 Key way	12*5mm
滾輪軸間距離. Dies spindle	最大距離 Max.diameter	80mm
	最小距離 Min.diameter	50mm
最大滾製壓力Max rolling pressure		6.3Tons
滾輪傳動馬力Main power		1.5kw
地面至滾輪中心高度. Height from Floor to Spindle center		930mm
佔地面積Floor Space Required(LxWxH)m/m		1200mm*1000mm*1400mm
機械重量 Weight	淨重 Net weight	700kgs
	毛重 Gross weight	750kgs

Mechanical Rolling Machine

NRS-4T



規格名稱 SPECIFICATIONS	項目 ITEM	NRS-4T
滾輪加工範圍 Range of thread	最大外徑 Max.diameter	Φ12mm
	最小外徑 Min.diameter	Φ2mm
	節距範圍 Pitch	0.4-2.0mm
	固定滾製範圍 Range of length(in feed)	Max50mm
	滾通滾製範圍. Range of length(thru feed)	
滾輪轉速 Speed Range		25prpm
滾輪規格 Thread rolling Dies	外徑 Max.diameter	Φ150mm
	內徑 Bore diameter	Φ54
	厚度 Width range	Max. 50mm
	鍵槽 Key way	12*5mm
滾輪軸間距離. Dies spindle	最大距離 Max.diameter	50mm
	最小距離 Min.diameter	30mm
最大滾製壓力Max rolling pressure		4Tons
滾輪傳動馬力Main power		2.2kw
地面至滾輪中心高度. Height from Floor to Spindle center		85mm
佔地面積Floor Space Required(LxWxH)m/m		1000*850*1150mm
機械重量 Weight	淨重 Net weight	400kgs
	毛重 Gross weight	450kgs

Mechanical Rolling Machine

NRS-3T



規格名稱 SPECIFICATIONS	項目 ITEM	NRS-3T
滾輪加工範圍 Range of thread	最大外徑 Max.diameter	Φ12mm
	最小外徑 Min.diameter	Φ2mm
	節距範圍 Pitch	0.4-1.75mm
	固定滾製範圍 Range of length(in feed)	Max30mm
	滾通滾製範圍. Range of length(thru feed)	0
滾輪轉速 Speed Range		35prpm
滾輪規格 Thread rolling Dies	外徑 Max.diameter	Φ100mm
	內徑 Bore diameter	Φ50.5
	厚度 Width range	Max. 50mm
	鍵槽 Key way	8*4mm
最大滾製壓力Max rolling pressure		3Tons
滾輪傳動馬力Main power		1.5kw
地面至滾輪中心高度. Height from Floor to Spindle center		85mm
佔地面積Floor Space Required(LxWxH)m/m		900*800*900mm
機械重量 Weight	淨重 Net weight	320kgs
	毛重 Gross weight	380kgs

3-roller Rolling Machine

Specially for pipe

空心管专用三轴滚丝机

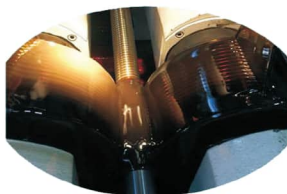


規格名稱 SPECIFICATIONS	NRS-30A	NRS-35A	NRS-60A	SHA-80A	SHA-90A
滾制外徑Rolling dia.	8-25mm	10-30mm	18-60mm	25-125mm	30-150mm
節距Pitch	0.5-2.5P	0.5-2.5P	0.75-6.0P	0.75-6.0P	0.75-6.0P
滾制長度Rolling length	20MM-任何長度	20MM-任何長度	30MM-任何長度	30MM-任何長度	50MM-任何長度
主軸馬達Main spindle motor	1.5HP	2HP	5HP	10HP	30HP
油壓泵馬達Hyd.pump Motor	1.5HP	2HP	3HP	5HP	7-1/2HP
冷卻泵馬達Coolant pump motor	1/8HP	1/8HP	1/8HP	1/4HP	1/4HP
滾輪軸直徑Rolling spindle dia.	25.4mm	35mm	40mm	54mm	54mm
滾輪外徑Rolling dies dia.	72mm	80mm	120mm	150mm	150mm
滾輪厚度Rolling dies thickness	40mm	40mm	50mm	35-70mm	35-70mm
主軸間距 Distance between spindle centers	50-130mm	50-130mm	90-210mm		90-210mm
滾輪轉數Rev,speed of rolling dies	400-800R.P.M	200-600R.P.M	70-300R.P.M	60-220R.P.M	45-180R.P.M
滾輪速率Processing capacity	6-40pcs/min	4-30pcs/min	4-25pcs/min	4-20pcs/min	4-20pcs/min
油壓進給壓力Hyd.feeding pressure.	4TONS	6TONS	20TONS	25TONS	35Tons
床面至滾輪軸中心 Ht.from fable surface fo cenfer of rolling	850mm	850mm	950mm	1070mm	1380mm
淨重/毛重Net weight/Gross weight	400kg/650kg	500kg/750kg	1150kg/1400kg	2500kg/2800kg	3250kg/3600kg
機械尺寸Machine size (LxWxH)m/m	900x850x1280mm	1080x850x1400mm	1250x1250x1450mm	1780x1650x1550mm	1800x2300x2000mm
裝箱尺寸Measurement (LxWxH)m/m	110x970x400mm	1280x970x1500mm	1520x1460x1670mm	1960x1750x1750mm	1980x2200x2200mm

Automatic Feeder



oil for thread



EQUIPMENT OPTIONS

Roller type work rest



Work rest (support plate)



Y Support



Horizontal movable seat



Industrial Freezer



Magnetic Separator



Thread Rolling Dies

Ball screw Roller



Worm Roller



Straight Knurling



Diamond Knurling



Worm calender Roller



Squeezing Roller



Thread Rolling Dies

Grooving Roller



Ball squeezing Roller



Tubular thread Roller



60° M triangular tooth



29° ACME Threads



roller for the lathe

